



3 Quick Start

- How to assemble battery and atomizer: Thread the battery and atomizer together to assemble. Please refer to picture.
- Assemble the tank/cartridge: Please refer to picture. Push the tank/cartridge straight onto the atomizer, when it is 3mm from the bottom of the atomizer, push harder, when you feel the tank/cartridge is punctured, then spin 30° to 60°, as this insures the tank/cartridge is in the correct place.
- Use: Inhale the tank/cartridge while pressing the button on the battery. Do not release the button until your mouth leaves the cartridge.



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**Thank you
for using our Joyetech Electronic Cigarette!**

All the pictures in this manual are real. Please read the instructions in detail before use to ensure you master the correct use of an electronic cigarette. Note: We do not recommend using Joyetech electronic cigarettes and spare parts with Non Joyetech products. Use of Non Joyetech products may result in decreased effectiveness and shortened lifespan, and will void the Joyetech Warranty.

For all after-sale support, please consult your local Joyetech agent.

Preface

The Electronic cigarette is a new type of personal technology. It is not like the mobile phone or computer which is a culmination of technologies with a defined and easily measured purpose, nor is it like an air conditioner or refrigerator whose advantages or disadvantages can be determined by the successful cooling of a particular area. The quality and usefulness of our product is affected by each user's particular habits and idiosyncrasies and judged on a very individual level in the personal response of our mouth, throat, and body.

Our testing includes our utilizing our product each day and experiencing its ability to satisfy. We are constantly making improvements, some bold and some more subtle, and we test for the delicate results each change brings. We consider it our responsibility and challenge to pursue this somewhat elusive feeling, and we strive to achieve a level that would be the same as the quenching of a great thirst with pure water.

In addition to this standard, it is our goal to make our product simple and easy to use, so that it is as convenient as smoking a traditional cigarette. It is our hope that our efforts serve to do nothing less than enrich your life.

Joyetech President and CEO:

4. Battery

4.1 Basic performance of lithium battery: To extend the battery life, please do not subject it to hot or humid environments. Do not throw or squeeze the battery and avoid contact with sharp objects.

4.2 Special features of Joye 510-T battery: The Joye 510-T battery is a rechargeable, energy saving battery. It has a constant output of 3.3V and has safety protection. It usually takes 2-4 hours to fully charge (the charging time differs according to the battery). The 510-T battery has protection to prevent overcharging and when the battery is fully charged, charging will stop automatically.

4.3 Power off: If the LED starts flashing while you are using the electronic cigarette, it indicates that the battery needs to be charged.

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1. Product Introduction

The Joyetech electronic cigarette is a new concept and alternative to traditional cigarettes. Basically, the output of the battery, controlled by intelligent integrated circuits, applies power to heating components, which, in turn, heat the liquid to produce an atomization effect. The battery and components can be repeatedly used. The main components of the liquid used by Joyetech are food grade flavoring and fragrance.

1.1 standard configuration:

2 x Joye 510/510-T Atomizers
1 x Joye 510/510-T Standard Batteries
1 x Joye 510/510-T XL Batteries
5 x Cartridges
1 x USB Wall Adaptor
1 x USB Cable Charger

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1.2 Kits Standard Accessories

Joye 510/510-T Battery	Joye 510/510-T Atomizers
Capacity of Standard Automatic battery: 220mAh	Atomizer in tank system, cone shape, no cotton in the tank / cartridge
Capacity of XL Automatic battery: 340mAh	(510: the cartridges are Joye 510 A type with cotton)
Constant voltage output: 3.3V	
Charging time: 2hr minimum	

USB Wall Adaptor	Joye 510/510-T USB Cable Charger
Input: 100-240V 50/60Hz, 100mA	Input: 5V, 500mA
Output: 5V, 500mA	Output: 4.2V, 150mA

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Joye 510/510-T Cartridge

510-T A type tank / cartridge can hold 0.55ml liquid (510 A type tank / cartridge can hold 0.58ml).

2. Optional Accessories

Besides the standard configuration, Joyetech offers optional accessories that will provide enhanced functionality of your electronic cigarette. Unlike the components that come with the standard configuration, optional accessories are not required for proper function. As there is a wide range of options, please read the instructions or contact your supplier to prevent incompatibility situations.

The following are some accessories outside of the standard configuration. Customers can consult and purchase from your local Joyetech agent.

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2.1 Joye 510/510-T Battery	2.2 Joye 510/510-T Atomizers
Joye 510/510-T manual battery Capacity: 150mAh, Charging time: 1.5H	Use with B type cartridge(the difference between A and B type atomizer is just the outer appearance)
Joye 510/510-T XL manual battery Capacity: 280mAh, Charging time: 2H	
Constant voltage output: 3.3V	

2.3 Joye 510/510-T PCC

For convenient carrying and charging of product while you are out. You can carry 1 atomizer, 2pcs 510-T cartridges, 1pcs 510 battery. Customers can carry accessories according to their needs, and the PCC can charge the battery.

The parameters to charge 510 battery: 4.2V, 100 mA

The parameters to charge PCC: 5V, 400mA

2.4 Joye e-Liquid

In conjunction with a working atomizer the liquid gets heated to vapor. There are different flavors for your choice.

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2.1 Joye 510/510-T Battery

Joye 510/510-T manual battery Capacity: 150mAh, Charging time: 1.5H

Joye 510/510-T XL manual battery Capacity: 280mAh, Charging time: 2H

Constant voltage output: 3.3V

2.2 Joye 510/510-T Atomizers

Use with B type cartridge(the difference between A and B type atomizer is just the outer appearance)

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7. Liquid

7.1 Joyetech's liquid nicotine bottles have a child-resistant screw-press cap. Please refer to the picture to open the cap.

7.2 LIQUID WARNING

- Nicotine can be toxic by inhalation, in contact with skin, and if ingested.
- Nicotine is classified as Harmful: Danger of serious damage to health with prolonged exposure, if ingested.
- Nicotine is irritating to eyes and skin.
- Nicotine may cause sensitisation by prolonged skin contact.
- Nicotine may cause harm to the unborn child.
- Nicotine vapours may induce drowsiness or dizziness.

8. Refilling Liquid

We have empty tank/cartridges for Joye 510-T A or B, and they are transparent. This allows you to see the liquid when you fill. There are 2 ways to fill with liquid (refer to the picture), please ensure you use Joyetech-brand liquid.

1. Open the bottom cap and fill the liquid as the picture shows. Please do not fill the cartridge full, and it is better to leave 1-2mm space.

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When use of your electronic cigarette produces a continuous burning taste, this indicates that you need to add liquid. Empty tanks/cartridges are disposable. Please replace the cartridge frequently to ensure proper function.

9. Quality warranty

The warranty of Joye 510-T is 3 months from receipt of our product. Please consult your Joyetech agent for the applicable warranty terms. Joyetech is not responsible for any defects caused by mishandling or use or operation that deviates from the instructions set forth in this User Manual.

For your information, Joyetech's limited product warranty does not apply to: (i) consumable parts and products, including, but not limited to, cartridges, cartomizers, and liquid nicotine solutions; (ii) cosmetic damage, including, but not limited to, scratches, dents, and broken plastic; (iii) damage caused by use with non-Joyetech products; (iv) damage caused by accident, abuse, misuse, contact or immersion in liquids, fire, or other external cause; (v) damage caused by operating the product outside the permitted or intended use described by Joyetech or from failure to follow Joyetech's instructions for use; (vi) damage caused by service performed by any party other than Joyetech; (vii) a product or part that has been modified; and (viii) defects caused by normal wear and tear or otherwise due to the normal aging of the product.

THE LIMITED MANUFACTURER'S WARRANTY AND THE REMEDIES SET FORTH ABOVE ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, REMEDIES, AND CONDI-

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2. Fill the liquid through the small hole on the bottom cap, refer to the picture. Please ensure the tip is completely in the tank. Squeeze the bottle to let liquid flow into the tank/cartridge, and leave 1-2mm empty space.

LIMITED MANUFACTURER'S WARRANTY

This Joyetech product may be covered by Joyetech's limited manufacturer's warranty. Subject to certain terms and conditions, Joyetech warrants its products against defects in materials and workmanship under normal use for a period of six (6) months from the date of delivery of the products to the authorized Joyetech distributor.

Distributors and resellers are not authorized to make any modifications, extensions, or additions to Joyetech's limited manufacturer's warranty, except as are undertaken at the distributor or reseller's sole expense and liability. If you believe that your Joyetech product is defective, you must contact your authorized Joyetech distributor or reseller to determine whether the product is covered by Joyetech's limited manufacturer's warranty and to obtain warranty service. If the product is covered by the warranty, Joyetech will either: (1) repair the defective product at no charge, using new parts or refurbished parts that are equivalent to new in performance and reliability; or (2) exchange the product with a product that is new or refurbished that is equivalent to new in performance and reliability.

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